



## **HMIS Workgroup**

*3-20-24/2:00 – 3:00pm*

Location: Olsrud Center, ACCESS, 3630 Aviation Way, Medford

### **AGENDA**

- **Roll Call**
  - Barbara Johnson – 5 min
- **Introduction and Purpose**
  - Barbara Johnson – 5 min
- **Continuum of Care Overview**
  - Melissa Markos – 15 min
- **HMIS New Agency Training Overview**
  - Tanner South – 15 min
- **Discussion**
  - Barbara Johnson – 15 min
- **Action Items**
  - Barbara Johnson – 5 min
- **Adjourn**
  - Barbara Johnson

Next Meeting: April 17<sup>th</sup>, 2024